	Application No.	Applicant(s)
Notice of Allowability		
	09/443,455 Examiner	WEGENER ET AL. Art Unit
	Lynne Edmondson	1725
The MAILING DATE of this communication apperation apperation allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RI of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in this a or other appropriate communication GHTS. This application is subject	application. If not included on will be mailed in due course. THIS
 This communication is responsive to <u>amendment filed 8/27</u> The allowed claim(s) is/are <u>1,3-6 and 8-25</u>. The drawings filed on <u>26 April 2000</u> are accepted by the E: Acknowledgment is made of a claim for foreign priority und a) All b) Some* c) None of the: Certified copies of the priority documents have Certified copies of the priority documents have Copies of the certified copies of the priority documents have Copies of the certified copies of the priority documents have Acknowledgment is made of a claim for domestic priority und The translation of the foreign language provisional a Acknowledgment is made of a claim for domestic priority und Acknowledgment is made of a claim for domestic priority under 	xaminer. Ider 35 U.S.C. § 119(a)-(d) or (f). Ider 35 U.S.C. § 119(a)-(d) or (f). Ider 35 U.S.C. § 119(e) (to a provipplication has been received.	s national stage application from the isional application).
Applicant has THREE MONTHS FROM THE "MAILING DATE" of below. Fallure to timely comply will result in ABANDONMENT of the submitted of the submi	this application. THIS THREE-MO	ONTH PERIOD IS NOT EXTENDABLE. ER'S AMENDMENT OF NOTICE OF
 8. CORRECTED DRAWINGS must be submitted. (a) including changes required by the Notice of Draftspers 1) hereto or 2) to Paper No. (b) including changes required by the proposed drawing of (c) including changes required by the attached Examiner Identifying indicia such as the application number (see 37 CFR 1) each sheet. 	correction filed, which has s Amendment / Comment or in the	been approved by the Examiner. e Office action of Paper No
9. DEPOSIT OF and/or INFORMATION about the deposit attached Examiner's comment regarding REQUIREMENT FOR T		
Attachment(s)		
 1⊠ Notice of References Cited (PTO-892) 3□ Notice of Draftperson's Patent Drawing Review (PTO-948) 5□ Information Disclosure Statements (PTO-1449), Paper No 7□ Examiner's Comment Regarding Requirement for Deposit of Biological Material 	4∭ Interview Sum 6∭ Examiner's An	mal Patent Application (PTO-152) mary (PTO-413), Paper No nendment/Comment atement of Reasons for Allowance

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DETAILED ACTION

Allowable Subject Matter

- 1. Claims 1, 3-6 and 8-25 are allowed.
- 2. The following is an examiner's statement of reasons for allowance: The closest prior art teaches the invention essentially as claimed but either does not teach two press stations (Feygin, USPN 5876550) or does not teach a tiltable laser (Battaglia, USPN 6515256 B1). By combining these features, process flexibility and control are maximized.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Conclusion

- 3. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Britnell (USPN 5961858, tilting laser head), Kimbrell (USPN 3656385), Pryor (USPN 5380978, laser cutting/machining angles into sheet metal, stations) and Nashiki (USPN 5359872, station, forming contoured metal parts, laser).
- 4. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Lynne Edmondson whose telephone number is (703)

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306-5699. The examiner can normally be reached Monday through Thursday from 6:30 a.m. to 5 p.m.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Tom Dunn can be reached on (703) 308-3318. The fax phone numbers for the organization where this application or proceeding is assigned are (703) 872-9306 for regular communications and (703) 305-7115 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-0651.

Lynne Edmondson

Examiner

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LRE October 15, 2003